



T425 (R) specification

For Applications with engines up to 283 kW (380 hp) gross input power and up to 1750 N•m (1291 lb-ft) gross input torque.

RATINGS

	Input Torque Gross N•m (lb-ft)	Input Power Gross ⁽¹⁾ Kw (hp)	Turbine Torque Net ⁽²⁾ N•m (lb-ft)	GVW kg (lbs)	Vocations
City Bus	1650 (1217)	283 (380)	3322 (2450)	29,000 (63,935)	City Bus
Tour Coach	1750 (1291)	283 (380)	3322 (2450)	27,000 (59,525)	Tour Coach

(1). Gross Power rating as defined by ISO 1585 or SAE J1995. (2). Turbine Torque limit based on iSCAAN standard deductions.

DRIVETRAIN INTERFACES

Acceptable full-load engine governed speed	1700 – 2300 rpm
Acceptable engine idle speed range (with transmission in Drive)	500 – 800 rpm

MOUNTING

To Engine	SAE No.1
In Chassis	Rear support available (required for some installations)

TORQUE CONVERTER

Type One stage, three element, polyphase. Includes standard integral damper which is operational in lockup.

Model	Stall Torque Ratio
TC-521	2.42
TC-531	2.34
TC-541	1.90
TC-551	1.79
TC-561	1.58

MECHANICAL RATIOS (Gear ratios do not include torque converter multiplication)

Range	
First	3.51 : 1
Second	1.91 : 1
Third	1.43 : 1
Fourth	1.00 : 1
Fifth	0.74 : 1
Sixth	0.64 : 1
Reverse	-4.80 : 1

CONTROL SYSTEM

Description	Allison 4th Generation Electronic Controls with closed loop adaptive shifts
Shift Sequences	[C = Converter mode (lockup clutch disengaged); L = Lockup mode (lockup clutch engaged)]
	City Bus
	Tour Coach
	Standard: 1C-[1L]-2C-2L-3L-4L-5L
	Standard: 1C-[1L]-2C-2L-3L-4L-5L-6L
	Optional: 1C-[1L]-2C-2L-3L-4L-5L-6L
	Optional: 1C-[1L]-2C-2L-3L-4L-5L-6L
	Optional: 1C-[1L]-2C-2L-3L-4L
	Optional: 1C-[1L]-2C-2L-3L-4L
TCM must be calibrated for "1L" option. Second-gear-start calibrations are not available for all vehicle applications.	
Driver-to-Transmission Interface	Cab-mounted shift selector, pushbutton or lever with two-digit display (range selected and range attained)
Communication Protocol - Engine/Vehicle Systems Interface	SAE J1939, SAE J1587, ISO 9141, IESCAN

PHYSICAL DESCRIPTION			
	Installation Length*	Dry Weight	Depth below transmission centerline
Basic Model	740 mm (29 in)	243 kg (535 lbs)	375 mm (14.8 in)
With Retarder	740 mm (29 in)	289 kg (615 lbs)	375 mm (14.8 in)

*Approximate length from engine housing to output flange (depending on output flange type)

OUTPUT RETARDER PROVISION (OPTION)			
Type	Integral, hydraulic		
	Capacity		
	Torque		Power
Low	1763 N•m (1300 lb-ft)		373 kW (500 hp)
Medium	2170 N•m (1600 lb-ft)		447 kW (600 hp)
High	2710 N•m (2000 lb-ft)		447 kW (600 hp)

OIL SYSTEM	
Allison approved fluids: TES 295 and TES 389	
Capacity, w/o PTO, excluding external circuits	38 litres (40 quarts)
Main circuit oil filter	Replaceable element, integral
Cooler circuit oil filter	Replaceable element, integral
Electronic oil level sensor (OLS)	Standard

SPEEDOMETER PROVISION	
Description	Non-zero-crossing square wave
	8, 16 or 40 pulses per revolution of transmission output shaft
Location	Electronic output from TCM

TACHOGRAPH PROVISION	
Tone wheel	4 or 6-tooth
Mounting	M18 x 1.5 metric thread
Location	Transmission rear cover or retarder housing

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